

iPad Pro 12.9-inch (4th generation) Wi-Fi iPad Pro 12.9-inch (4th generation) Wi-Fi + Cellular

Apple Recycler Guide

June 2023

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About This Guide

Apple Recycler Guides provide guidance for electronics recyclers on how to disassemble products to maximize recovery of resources. The guides provide step-by-step disassembly instructions and information on the material composition to help recyclers direct fractions to the appropriate material recycler.

To conserve important resources, we work to reduce the materials we use and aim to one day source only recycled or renewable materials in our products. A key path to reaching that goal is resource recovery from end-of-life electronics.

Disassembly procedures are intended to be performed only by trained electronics recycling professionals. The recycler is responsible for independently evaluating and ensuring compliance with all applicable environmental, health, and safety laws related to the work. These include but are not limited to laws relating to the management, handling, shipping, and disposal of the outputs of this work as waste and laws in place to ensure the health and safety of all employees who support this work.

For questions or feedback about this guide, email contactesci@apple.com.

Note: This guide may show images from other similar models, but the procedures are the same.

Identification

You can find the model number on the back of the iPad Pro.



Model numbers: (Wi-Fi) A2229 (W-Fi + Cellular) A2069, A2232, A2233

Directive 2012/19/EU Annex VII Components

Directive 2012/19/EU Annex VII requirements apply to the following substances and components.

Substance/Component	Apple Part Name	Removal Instructions
Printed circuit board if the surface is greater than 10 square centimeters	Display logic board, main logic board	Follow steps 1–17
External electric cables	Power adapter, charge cable	Follow step 1
Battery	Lithium-ion polymer battery	Follow steps 1–6
Cover glass and liquid crystal display (LCD) cell if the surface is greater than 100 square centimeters	LCD cell	Follow steps 1–5
No further substances or components as listed in Annex VII		

Safety Considerations

The recycler is responsible for independently evaluating all activities undertaken by its employees to perform or support the work and ensuring compliance with all applicable health and safety laws related to the work. These include but are not limited to laws relating to the health and safety of all employees who perform or support this work. The recycler is also responsible for evaluating the workspace and ensuring that the area in which the work is to be undertaken is designed using ergonomic best practices and meets all ergonomic requirements to ensure the protection of its employees.

Personal Protective Equipment

Personal protective equipment should be worn during the entire recycling process.



Wear eye protection



Wear protective clothing



Wear hand protection



Wear foot protection

Battery Safety

This product uses a lithium-ion polymer battery. Before beginning any disassembly work, ensure that a safe working procedure for handling lithium-ion batteries has been established, which could include discharging the batteries so that they can be more safely managed. The following considerations may also be included:

- Remove anything from your person that could conduct energy, such as jewelry and watches, to avoid electric shock to yourself or the logic board.
- To avoid the potential for thermal runaway and the release of potentially noxious fumes, don't puncture, strike, or crush lithium-ion polymer batteries or devices powered by them.
- Don't throw, drop, or bend the battery.
- · Don't expose the battery to excessive heat or sunlight.
- Don't use tools that are sharp or conduct electricity.
- Keep your workspace clear of foreign objects and sharp materials.
- Dispose of batteries according to local environmental laws and guidelines.

Workspace safety guidelines

- Use heat-resistant gloves and safety glasses.
- Keep a sand dispenser within arm's reach (2 feet or 0.6 m) on one side of the workstation, not above the workstation. The dispenser should be a wide-mouthed, quick-pour metal container with a flip-top lid or tray that contains 8–10 cups (1.9–2.4 L) of clean, dry, untreated sand.
- Keep the battery at least 2 feet (0.6 m) from paper and other combustible materials.
- · Work in an area with adequate ventilation.

Handling a thermal runaway

If you notice any of the following signs, a thermal runaway is likely underway, and you should act immediately:

- The lithium-ion polymer battery or a device containing one begins to smoke or emit sparks or soot.
- The battery pouch suddenly and quickly puffs out.
- You hear hissing or popping sounds.

Don't use water or an ABC/CO₂ fire extinguisher on a thermal runaway battery or a device containing one. Water and ABC/CO₂ fire extinguishers will not stop the reaction.

Do smother the battery or device immediately with plenty of clean, dry sand, dumped all at once. Timing is critical; the faster you pour all the sand, the faster the thermal runaway will stop.

Do leave the room for 30 minutes if the thermal runaway causes any irritation.

Do wait 30 minutes before touching the battery. Wear heat-resistant gloves and safety glasses to remove the battery from the sand, or use a touchless thermometer to measure the battery temperature. Only touch the battery when the event has finished.

Do dispose of the damaged battery or device (including any debris removed from the sand) according to local environmental laws and guidelines.

Hazard Warnings



Broken glass hazard



Rechargeable battery hazard



Chemical exposure hazard

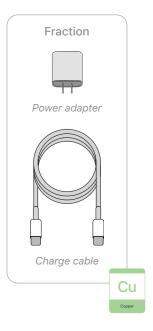
Recommended Tools



Disassembly Instructions

- 1. Remove the power adapter and charge cable.
 - >> Ensure that the iPad Pro is turned off.
 - >> Unplug the power adapter. Disconnect both ends of the charge cable.





2. Remove the display.

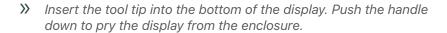


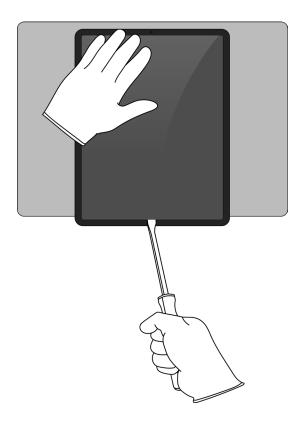
Broken glass hazard



Chemical exposure hazard







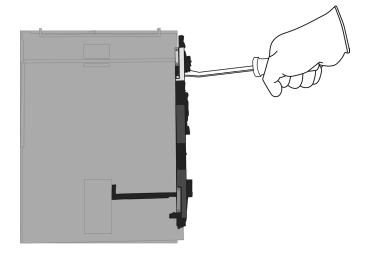
>> Remove the display by hand. Set the enclosure aside.



3. Remove the display logic board.

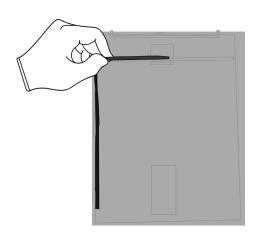
- >> Lay the display facedown.
- >> Pry off the display logic board.

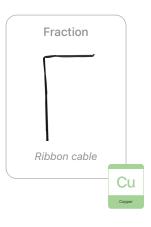




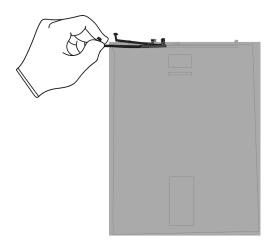


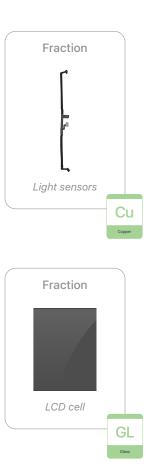
4. Pull off the ribbon cable.





5. Pull off the light sensors.



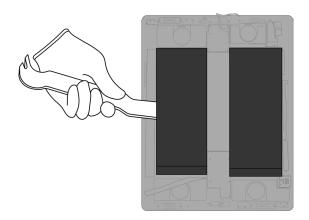


6. From the enclosure, carefully remove both lithium-ion polymer batteries.

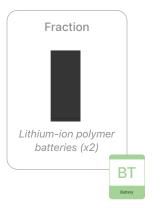


Rechargeable battery hazard

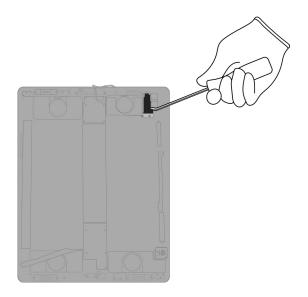
- >> For each battery, use tweezers to gently peel one of the battery adhesive tabs away from the battery.
- >> Twist the tab around the tweezers until white adhesive appears. Continue twisting until the entire adhesive strip is removed.
- Repeat this process for the remaining battery tabs. Continue with the plastic pry bar if needed.







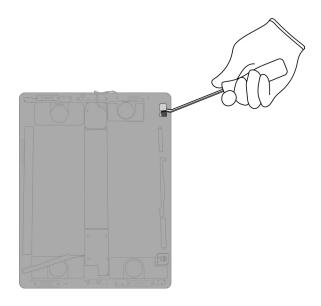
7. Pry off the rear camera cover.



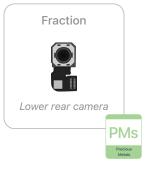




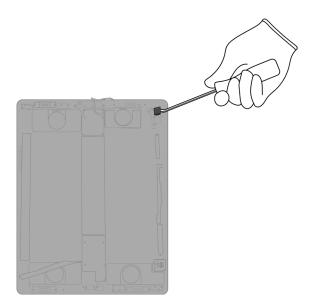
8. Pry off the lower rear camera.







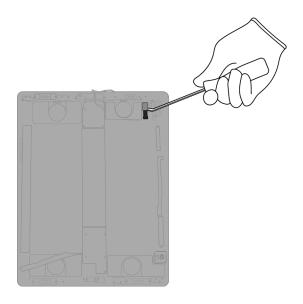
9. Pry off the upper rear camera.







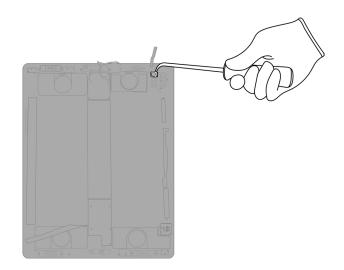
10. Pry off the LiDAR Scanner.



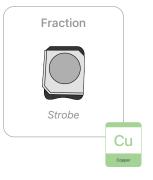




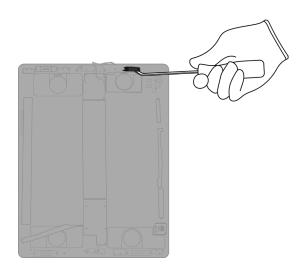
11. Pry off the strobe.







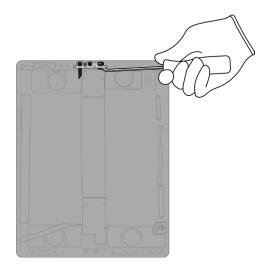
12. Pry off the upper right tweeter.



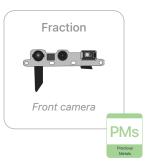




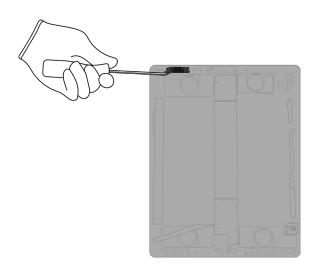
13. Pry off the front camera.







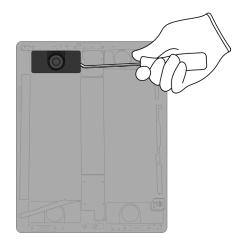
14. Pry off the upper left tweeter.

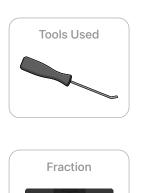






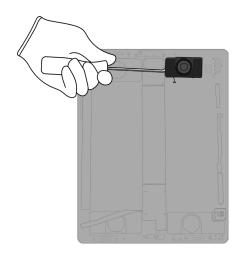
15. Pry off the upper left woofer.



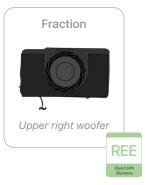




16. Pry off the upper right woofer.







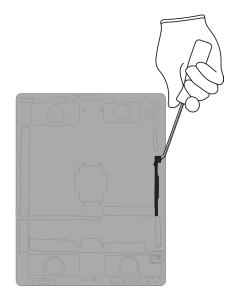
17. Pry off the main logic board.







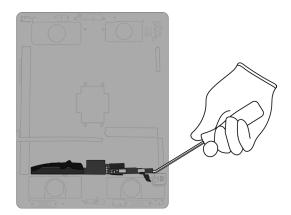
18. Pry off the Apple Pencil magnetic connector.







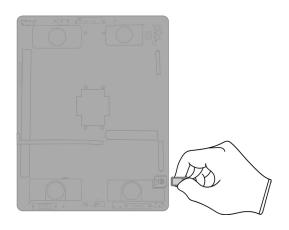
19. Pry off the power supply logic board.

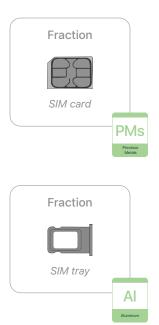






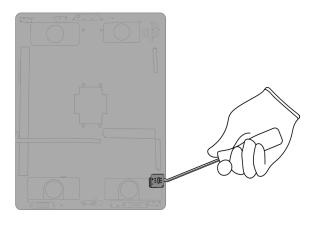
20. (Wi-Fi + Cellular models only) Remove the SIM card and SIM tray. Separate the SIM card from the SIM tray.



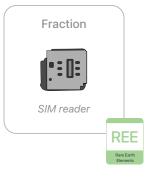




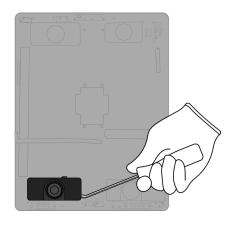
21. (Wi-Fi + Cellular models only) Pry off the SIM reader.



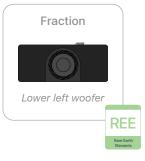




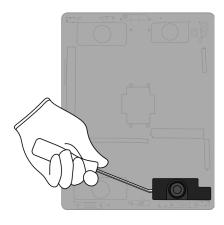
22. Pry off the lower left woofer.



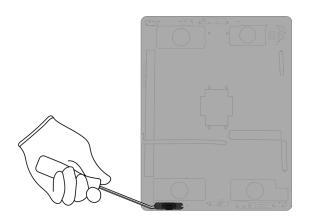




23. Pry off the lower right woofer.



24. Pry off the lower left tweeter.

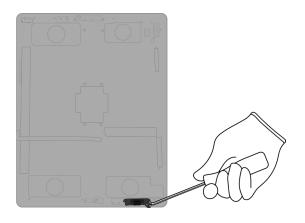








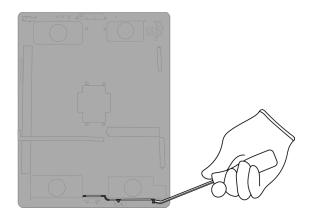
25. Pry off the lower right tweeter.







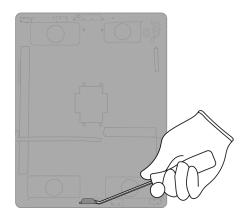
26. Pry off the connector cable.







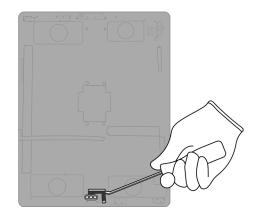
27. Pry off the USB-C cover.



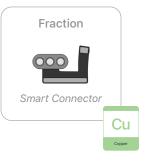




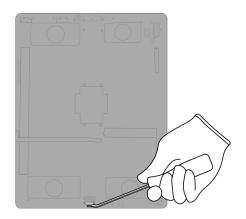
28. Pry off the Smart Connector.



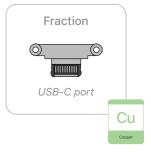




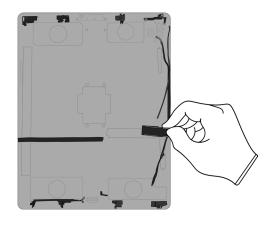
29. Pry off the USB-C port.





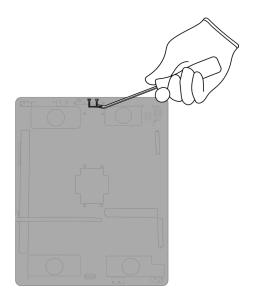


30. Pull off the ribbon cables and wires.





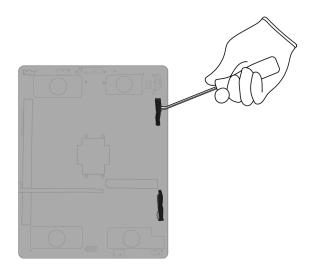
31. Pry off the microphones.







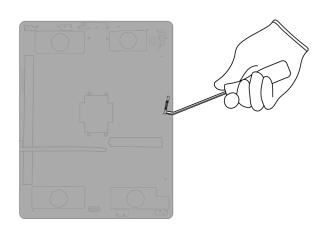
32. Pry the ribbon cables off the side of the enclosure.







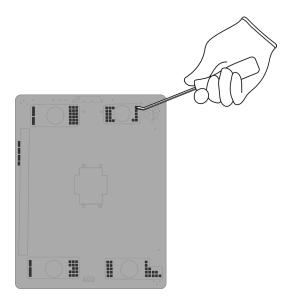
33. Pry off the Apple Pencil charging coil.



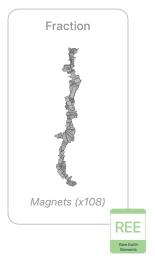


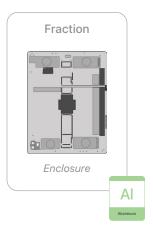


34. Pry the 108 magnets off the enclosure.



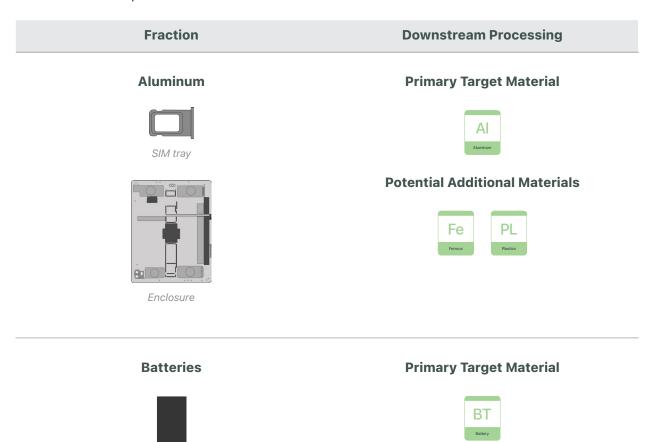






Material Categorization of Output Fractions

All outputs from this process must be managed, handled, and disposed of in accordance with applicable waste laws and regulations, including but not limited to the Waste Framework Directive and its national enactments in Europe.



Lithium-ion polymer batteries (x2)

Fraction

Downstream Processing

Ferrous



Rear camera cover



USB-C cover

Primary Target Material



Glass



LCD cell

Primary Target Material









Fraction

Downstream Processing

Logic Boards



Display logic board



Lower rear camera

Primary Target Material





Upper rear camera



LIDAR Scanner



Front camera



Main logic board

Logic Boards (cont.)



Power supply logic board

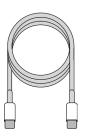


SIM card

Mixed Electronics



Power adapter



Charge cable



Primary Target Material









Mixed Electronics (cont.)



Light sensors



Strobe



Apple Pencil magnetic connector



SIM reader



Smart Connector

Mixed Electronics (cont.)



USB-C port



Microphones



Apple Pencil charging coil

Rare Earth Magnets



Upper right tweeter



Upper left tweeter



Upper left woofer

Primary Target Material









Rare Earth Magnets (cont.)



Upper right woofer



Lower left woofer



Lower right woofer



Lower left tweeter



Lower right tweeter



Magnets (x108)